

**TITLE: - PACIFIC SUPER ENAMEL SEMIGLOSS FOR INTERIOR TIMBER (SATIN)**

**SUBSTRATE: - Dressed Timber**

**SUBSTRATE CHARACTERISTICS:-**

New timber should be clean, dry and must be inspected for Physical defects such as splinters,cracks,wooly grains, machine marks, knot holes as well for wax or preservatives and grey weathering.

**SURFACE PREPARATION: -** Ensure wood is dry, clean and free from dust, dirt grease/ Oil and mortar splashes, scrap off any sap or gum exudations. Use scraper and sand Paper, Dust off with dry rag or Brush. Wipe clean with rag moist with Min. Turps. Allow to dry for 3-4hrs and apply prime as soon as possible on same day.

<b>Application Details</b>	<b>Theoretical Spreading Rate</b>	<b>Dry Film Thickness</b>	<b>Dry Time Touch</b>	<b>Dry Time Recoat</b>
<b>FIRST COAT</b> Pacific All Purpose Undercoat Thin with Min. Turps Apply with Brush, Roller or Spray	16sqm/l	31micron	2hrs	15hrs
<b>SECOND COAT</b> Pacific Super Enamel Semi-gloss Thin with Min. Turps Apply with Brush, Roller or Spray	16sqm/l	34micron	4hrs	16hrs
<b>THIRD COAT</b> Pacific Super Enamel Semi-gloss Thin with Min Turps Apply with Brush, Rollers or Spray	15sqm/l	34micron	4hrs	15hrs

**Explanatory Notes:-**

Dry time apply to a single Coat at 25c and 50% Rel.Humidity. Do not apply Paint if temperature is below 10c and during Rain. Practical spreading rates will vary from theoretical figures depending upon nature of surface, application method. Environmental conditions. Adjust application techniques to achieve the recommended Dry film thickness.

**Please Refer AS 2311 as guiding document**

